

FIG. 1

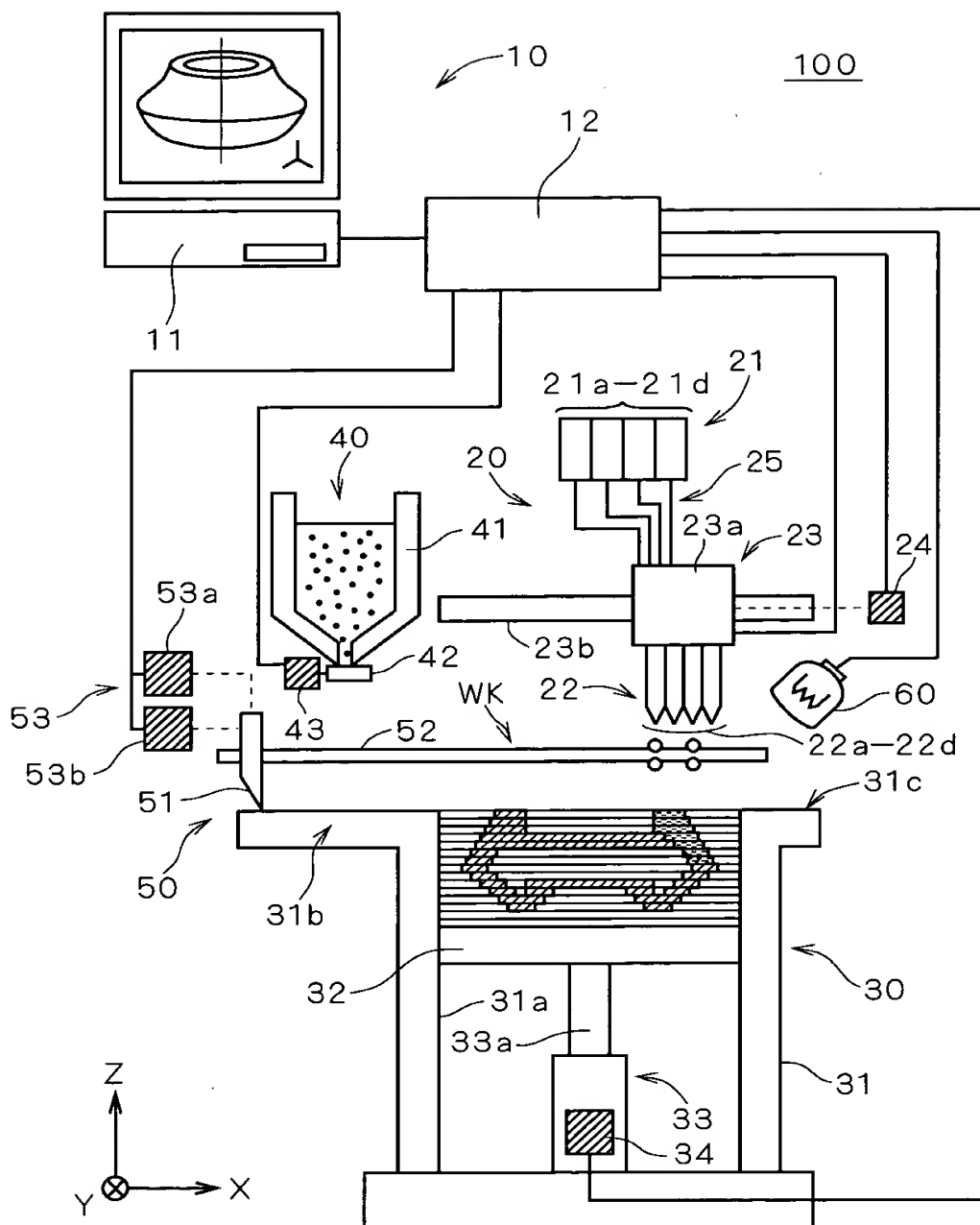
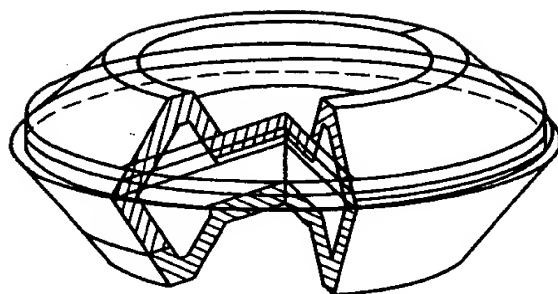
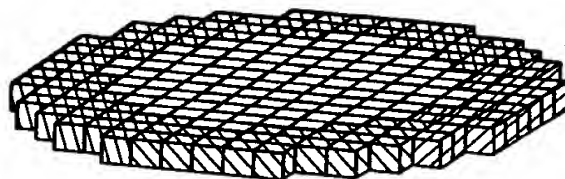


FIG. 3A



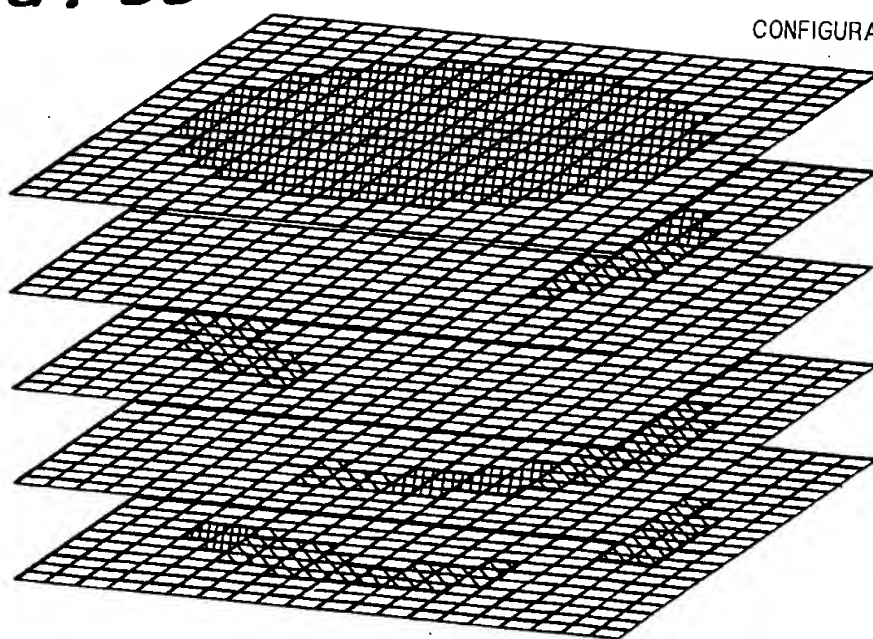
MODEL DATA

FIG. 3B



CROSS-SECTION BODY

FIG. 3C



CONFIGURATION DATA

Y DATA

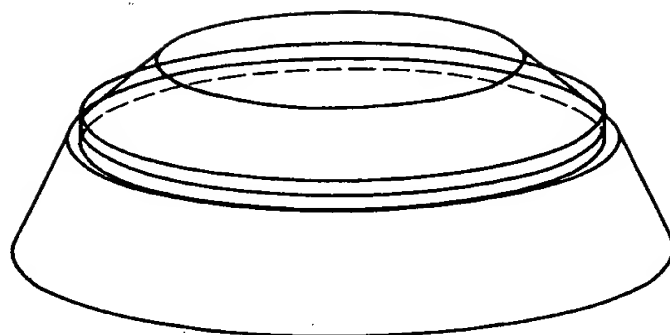
C DATA

M DATA

W DATA

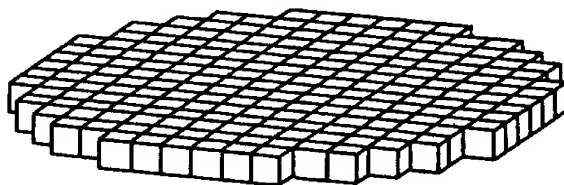
CROSS-SECTION DATA

FIG. 4A



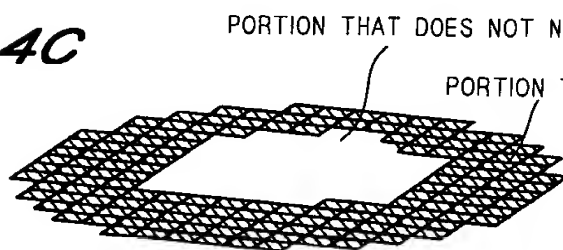
MODEL DATA

FIG. 4B



CROSS-SECTION BODY

FIG. 4C



PORTION THAT DOES NOT NEED FORMING

PORTION TO BE FORMED

CONFIGURATION DATA

FIG. 5A

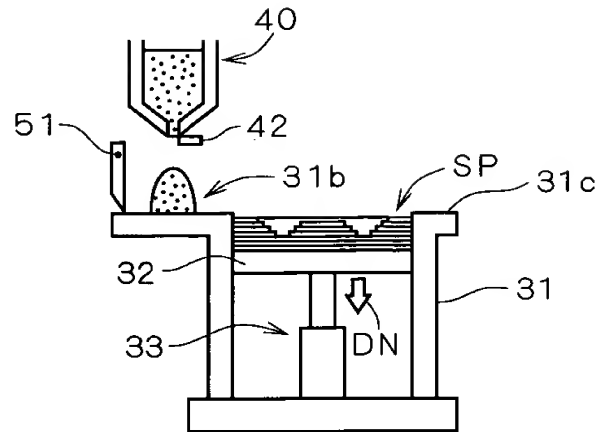


FIG. 5B

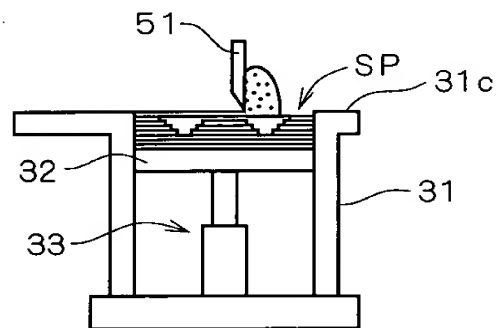
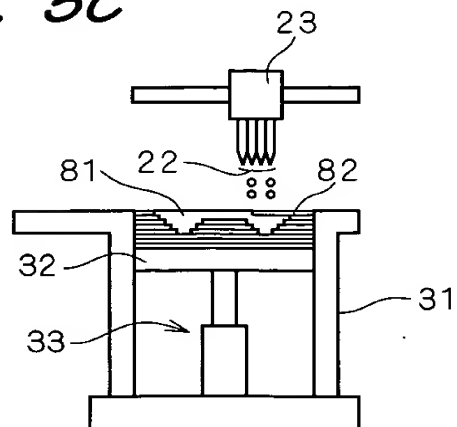


FIG. 5C



004460-09729900

FIG. 6A

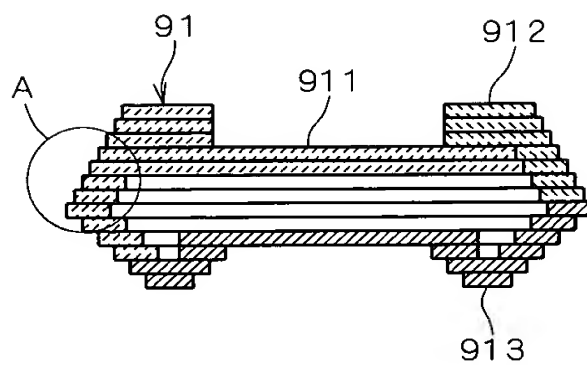
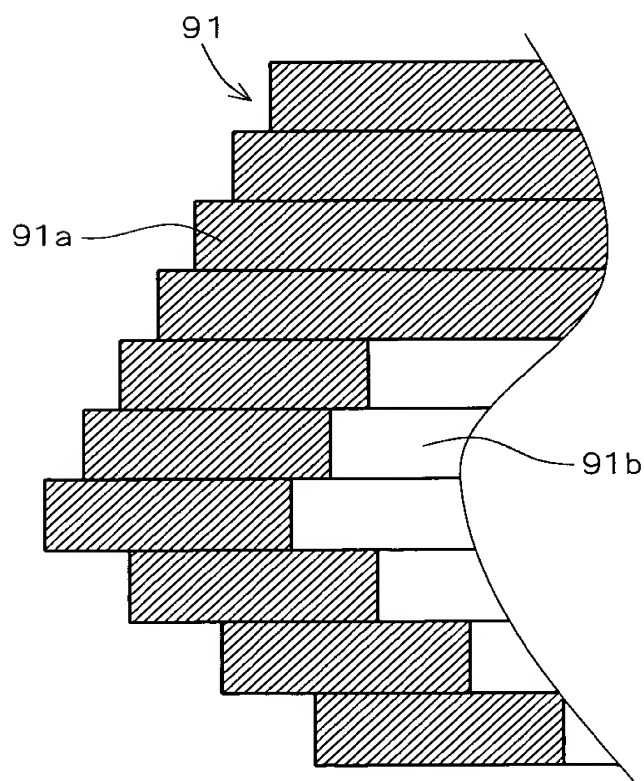


FIG. 6B



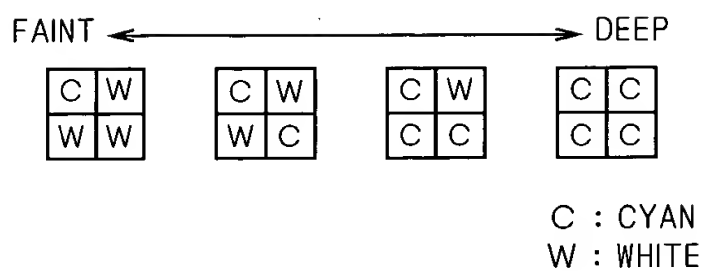
[illegible]

FIG. 8

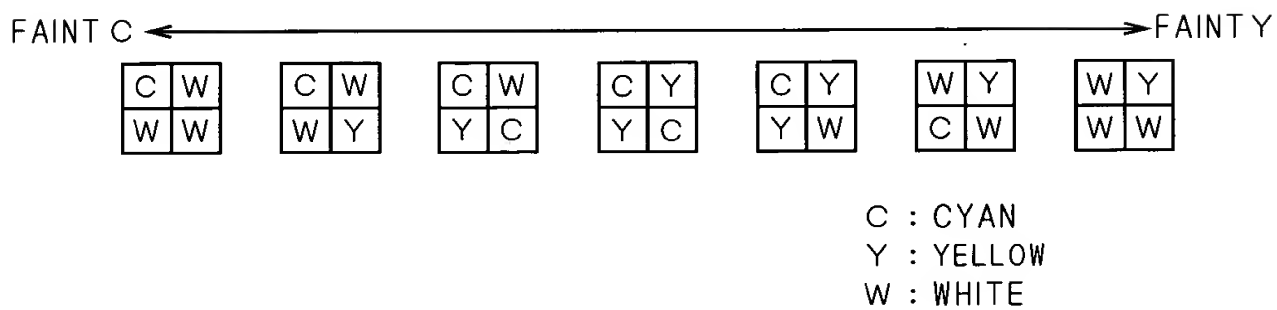


FIG. 9B

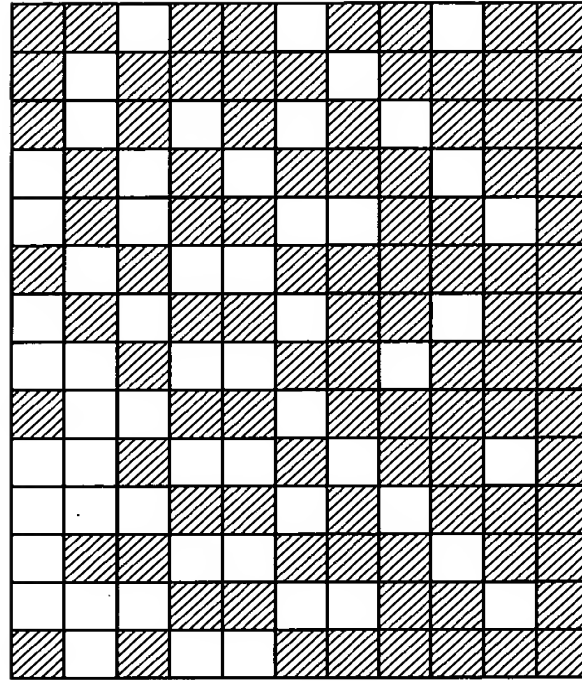


FIG. 11

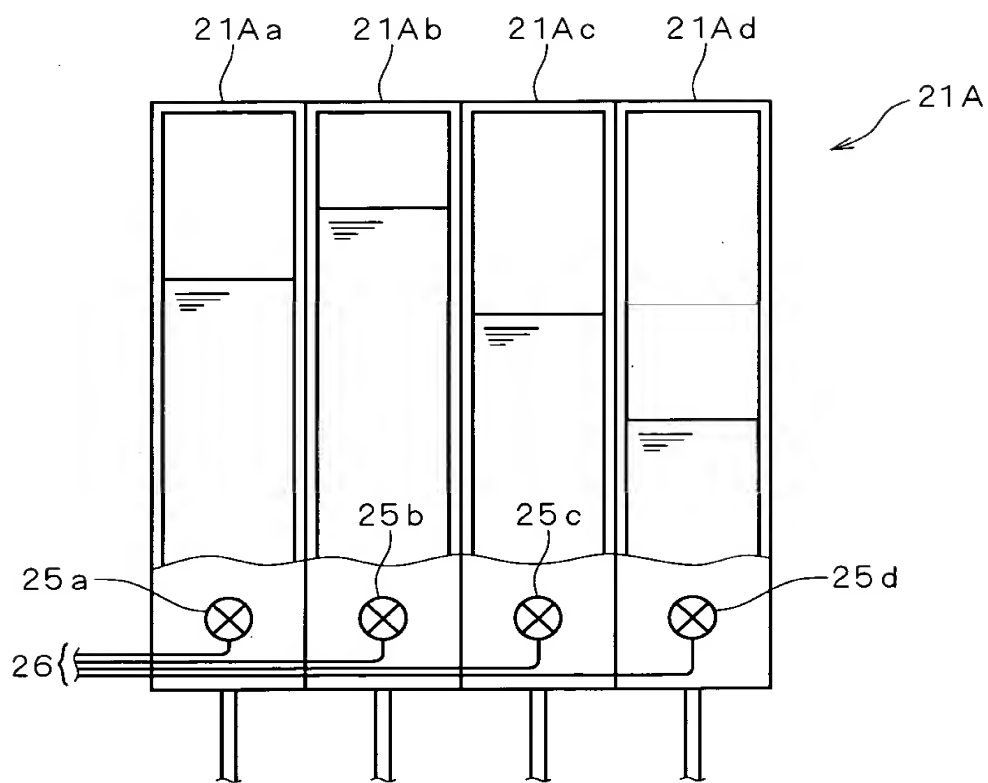


FIG. 12

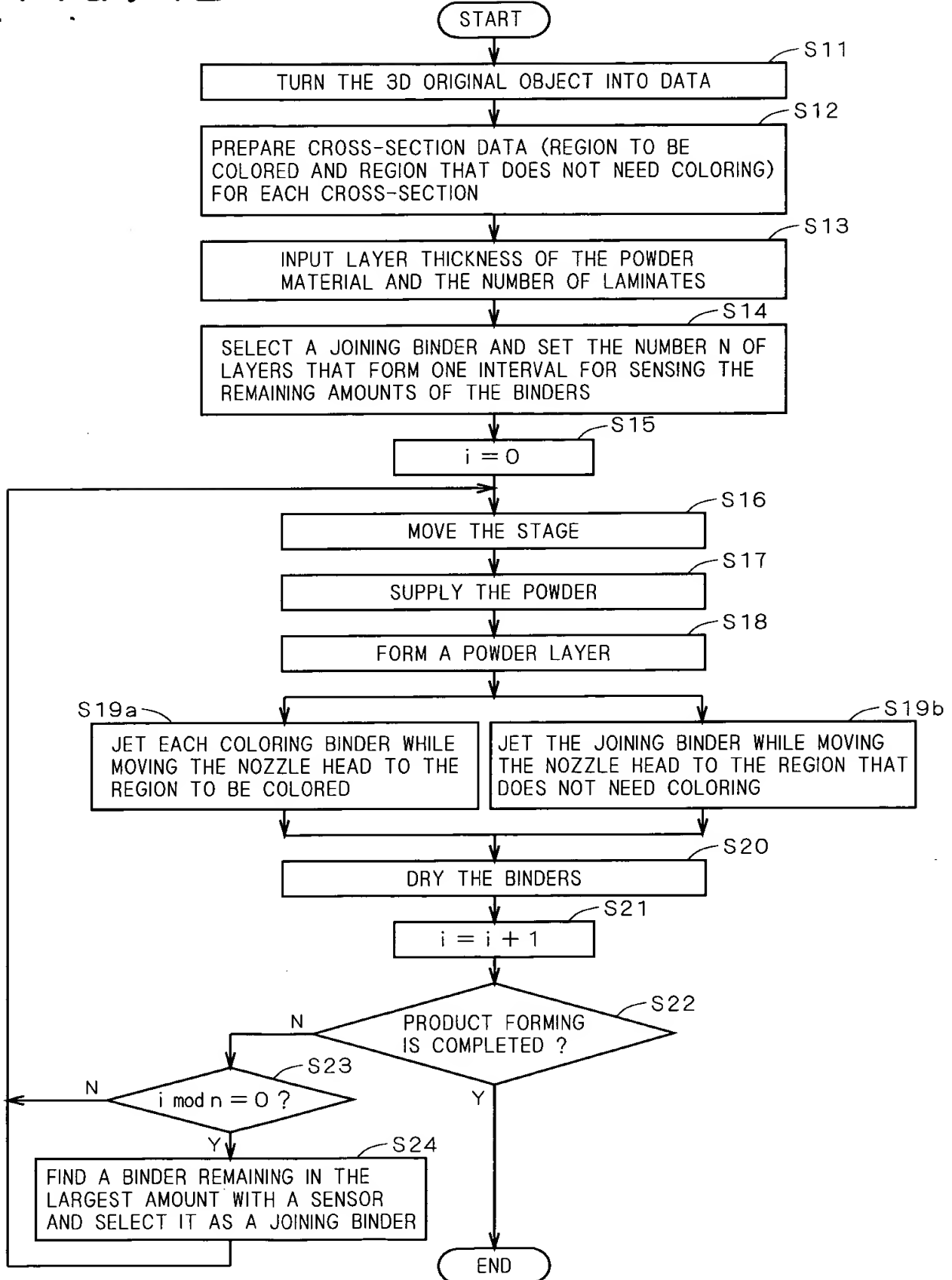


FIG. 13

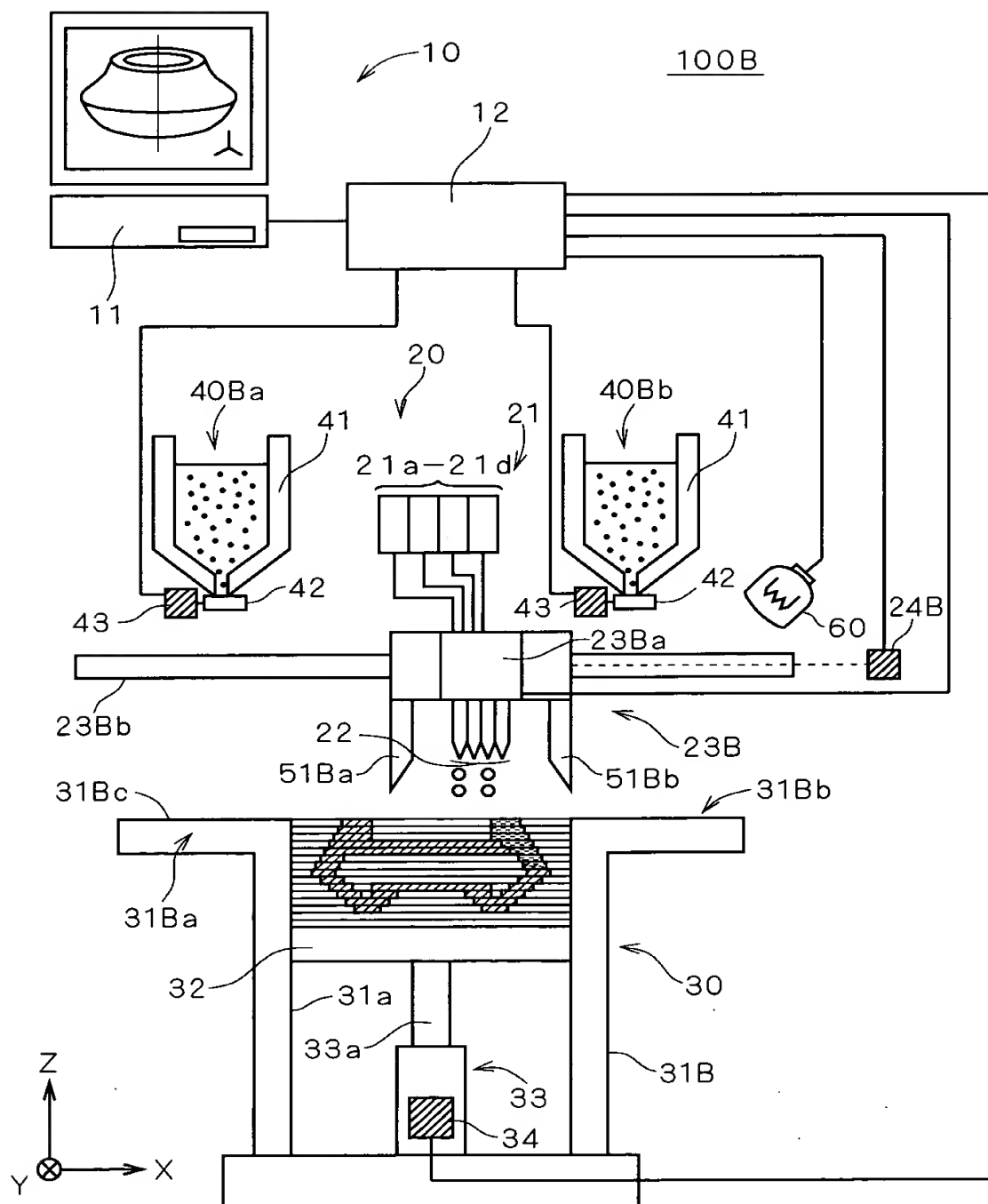


FIG. 14

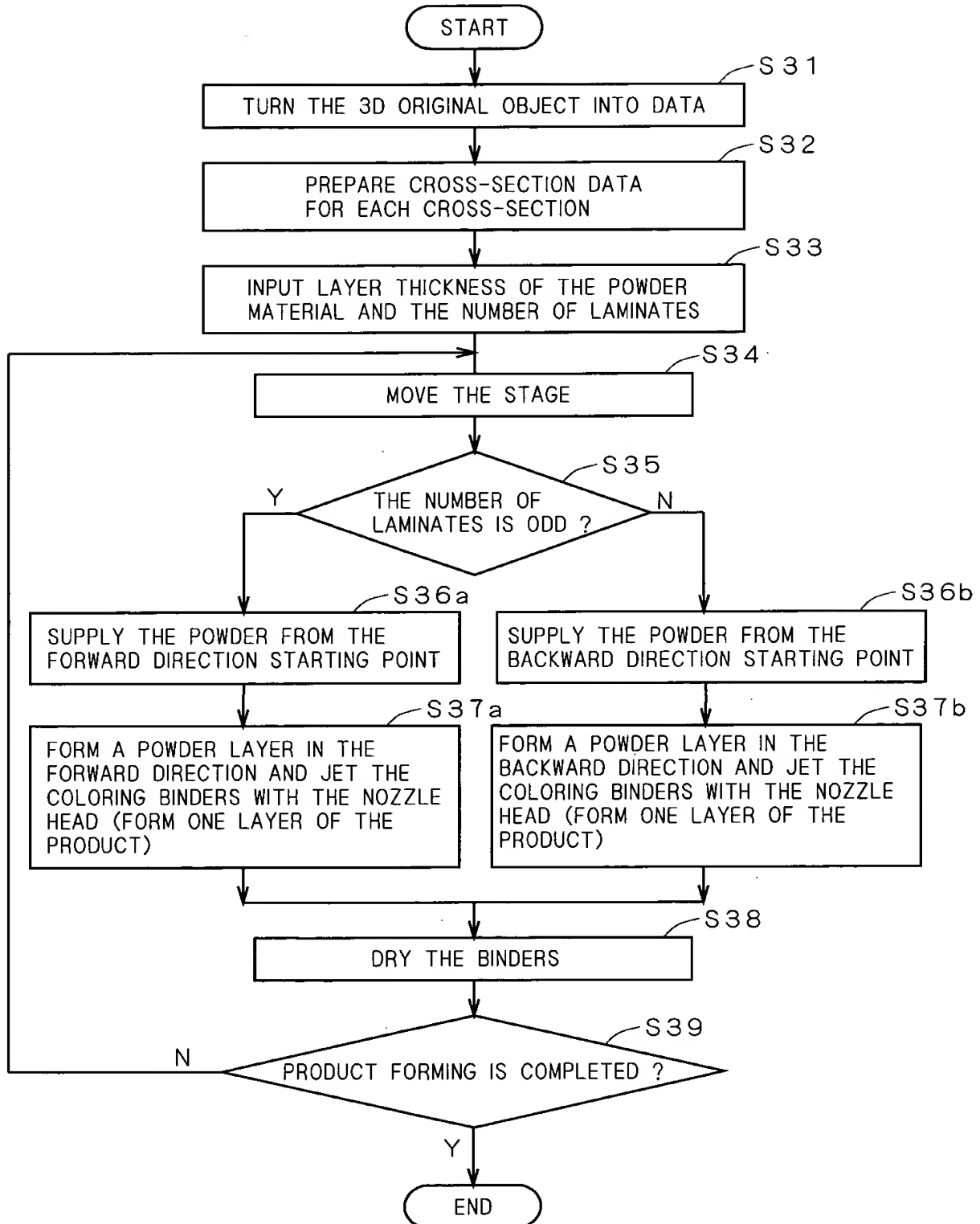


FIG. 15A

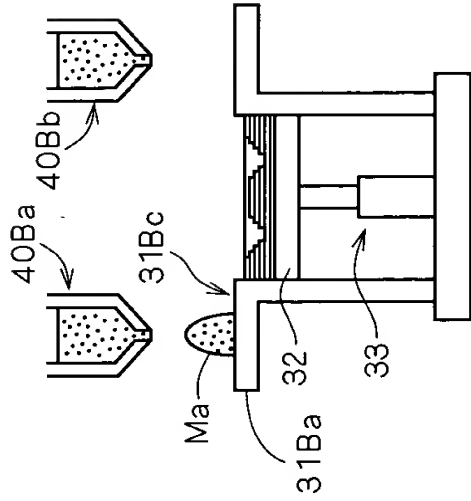


FIG. 15B

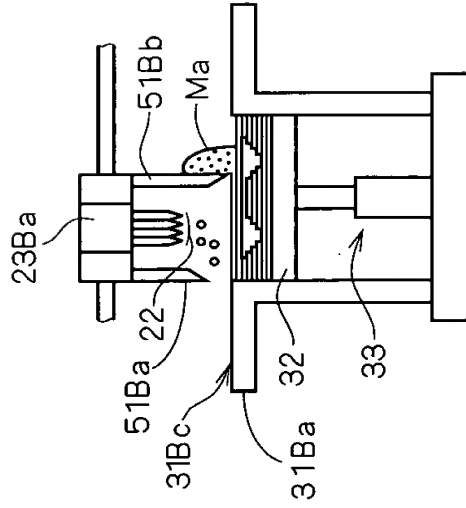


FIG. 15C

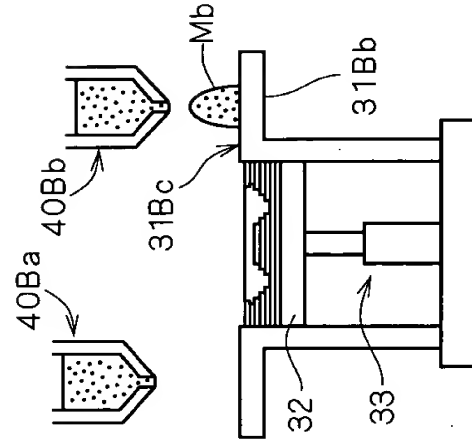


FIG. 15D

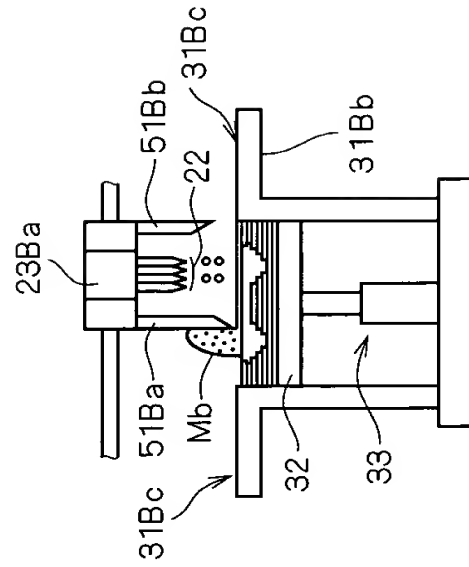


FIG. 16

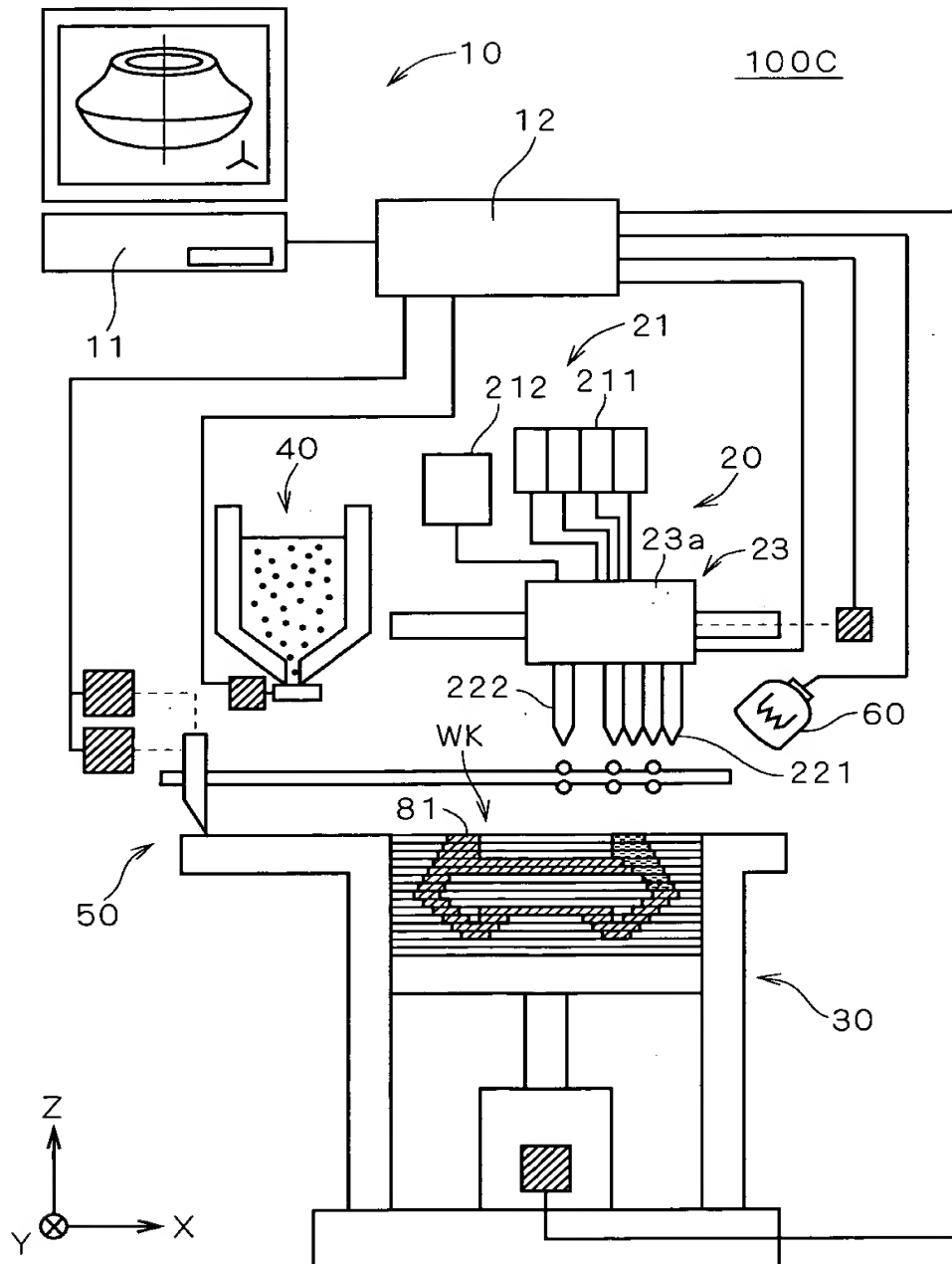


FIG. 17

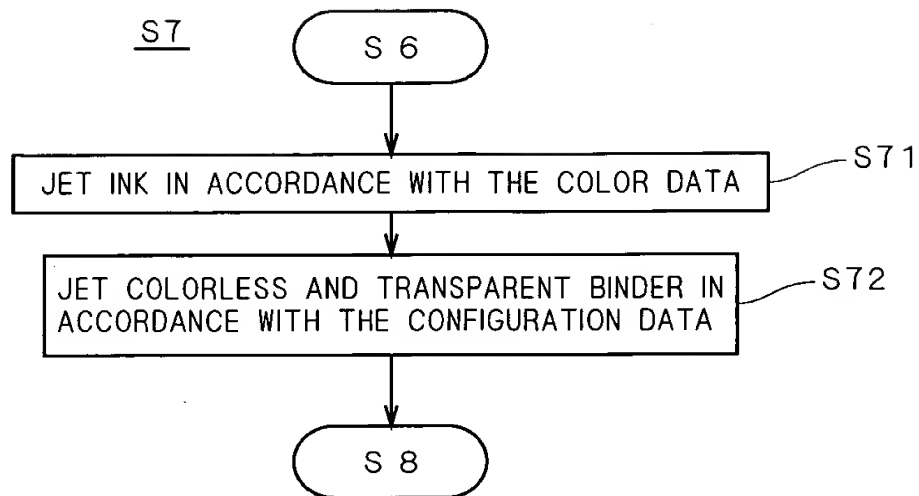


FIG. 18

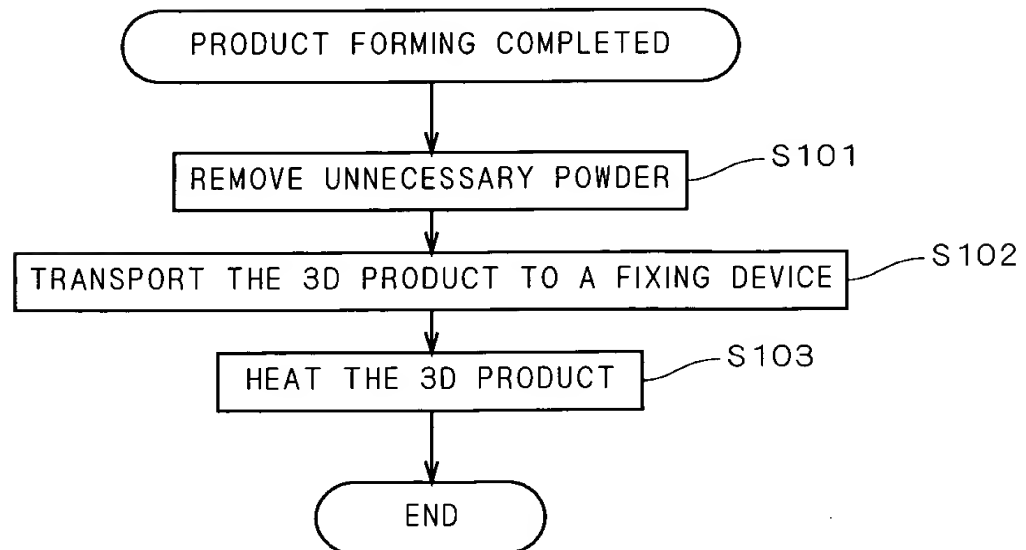


FIG. 19

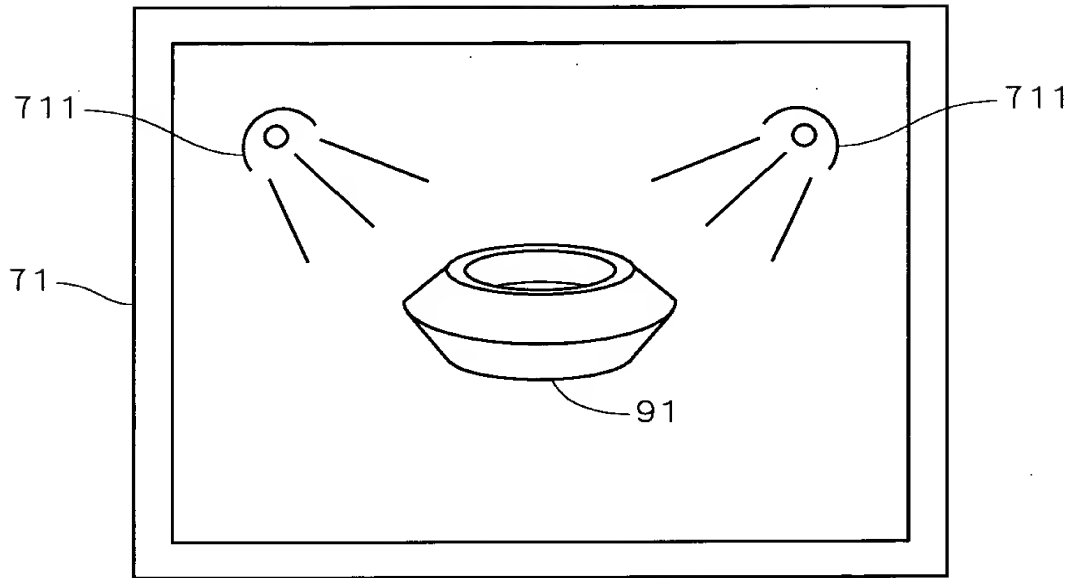


FIG. 20

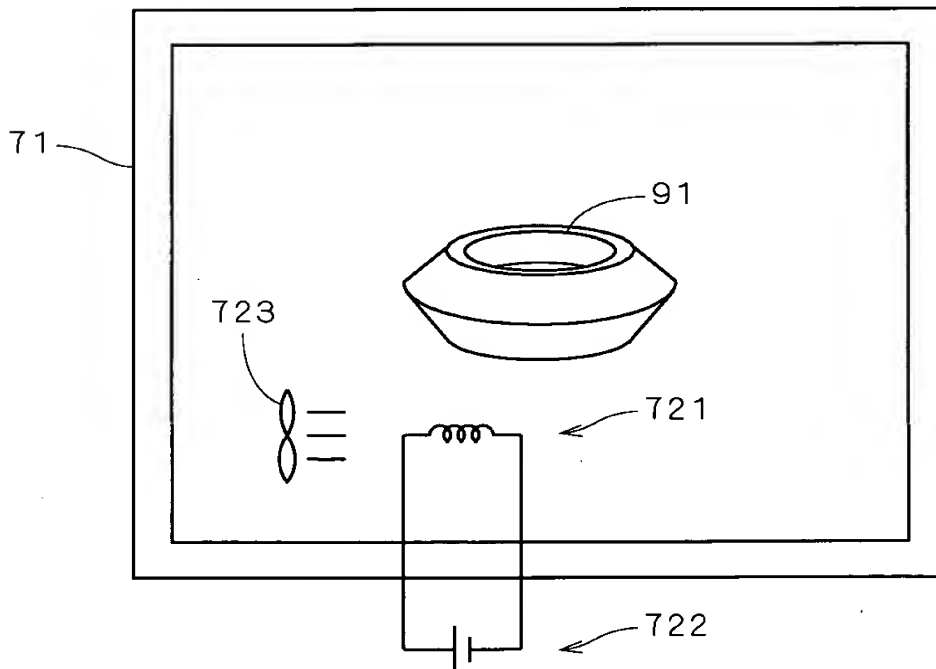


FIG. 21

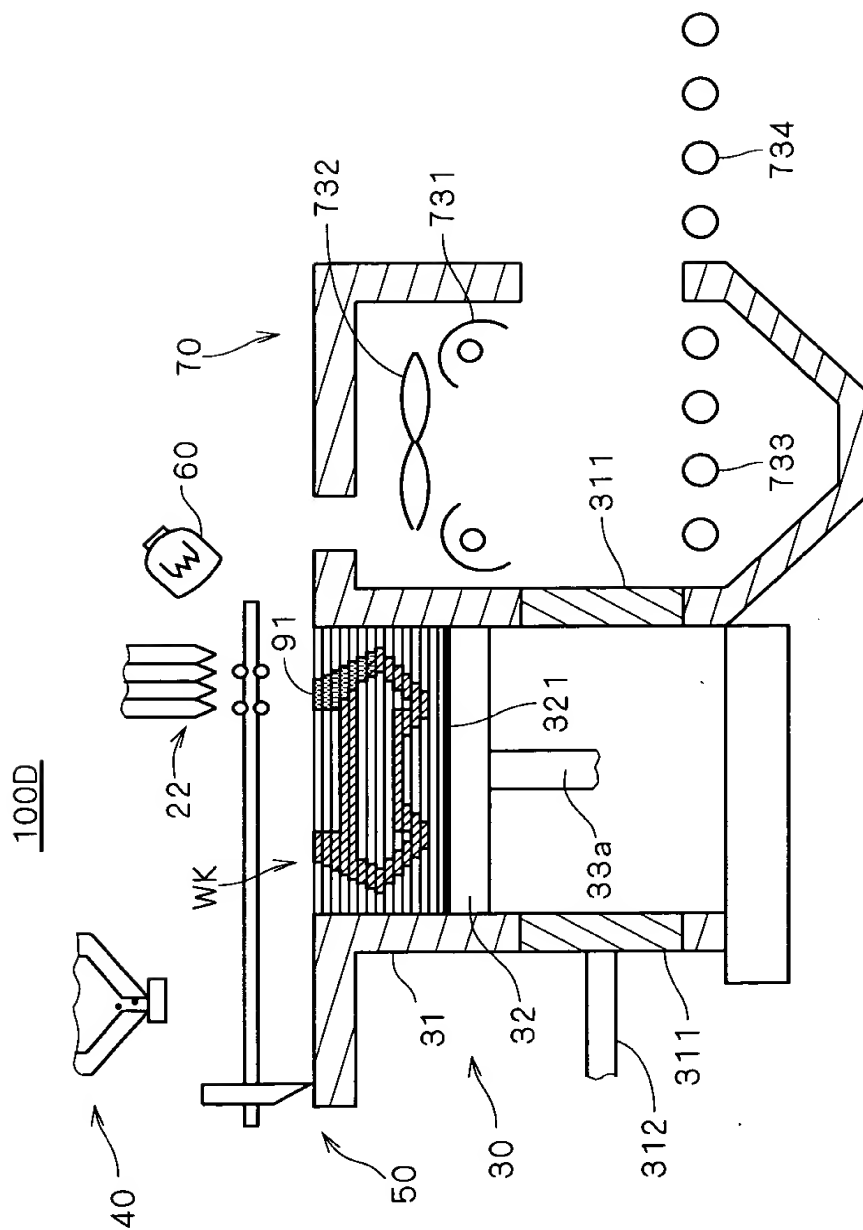


FIG. 22

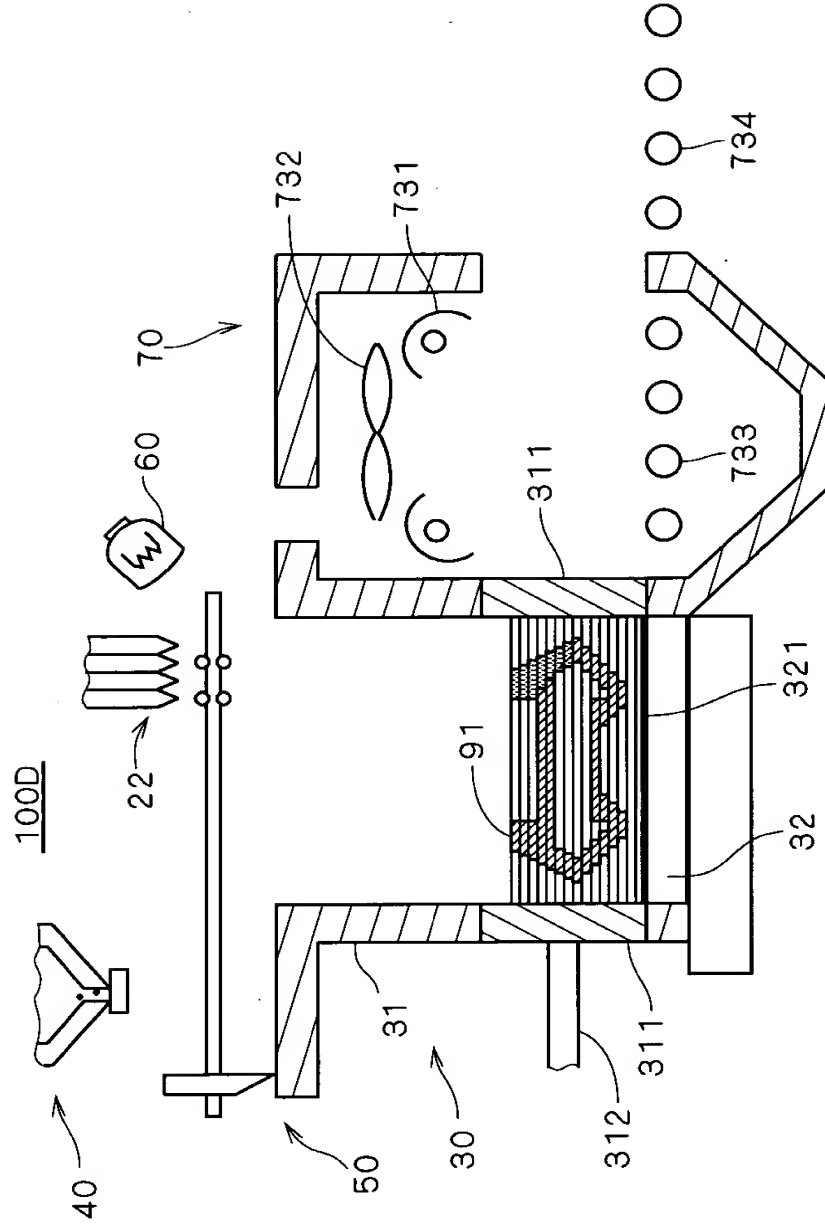


FIG. 24

